

# MANAGEMENT SYSTEM CERTIFICATE

Certificate No:  
CERT-02511-2004-AQ-HOU-ANAB

Initial certification date:  
08, December, 1999

Valid:  
02, February, 2016 - 15, September, 2018

This is to certify that the management system of

## **ORBIS Corporation**

1055 Corporate Center Drive, Oconomowoc, WI 53066 USA  
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:  
**ISO 9001:2008**

This certificate is valid for the following scope:  
**The Design and Manufacture of Returnable, Reuseable Pallets, Topcaps,  
Containers, Extruded Sheet and Interiors.**

Place and date:  
**Katy, TX, 21, January, 2016**



For the issuing office:  
**DNV GL – Business Assurance  
1400 Ravello Drive, Katy, TX, 77449 USA**

A handwritten signature in black ink, appearing to read 'John C. Stefan'.

**John C. Stefan**  
Management Representative

Certificate No: CERT-02511-2004-AQ-HOU-ANAB  
 Place and date: Katy, TX, 21, January, 2016

## Appendix to Certificate

### ORBIS Corporation

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
ORBIS Corporation	1055 Corporate Center Drive, Oconomowoc, WI, 53066 4829, USA	Management, Quality Assurance, Sales, Purchasing, Design Engineering, Customer Service, Human Resources, Document Control
ORBIS Corporation	9050 Tyler Boulevard, Mentor, OH, 44060, USA	Management, Quality Assurance, Purchasing, Design Engineering, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	200 Elm Street, Urbana, OH, 43078, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	1328 Earl Street, Menasha, WI, 54952, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	206 Plastic Lane, Monticello, IA, 53210-9470, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	120 Commerce Court, Georgetown, KY, 40324, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	705 Wilson Parkway, Bardstown, KY, 40004, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	5201 Robert McLane Boulevard, Kissimmee, FL, 34758, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	515 South 4th, Osage City, KS, 66523, USA	Management, Quality Assurance, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	39 Westmore Drive, Rexdale, Ontario M9V 3Y6 Canada	Management, Quality Assurance, Sales, Purchasing, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping
ORBIS Corporation	609 Burton Boulevard, Deforest, WI, 53532, USA	Manufacturing
ORBIS Corporation	Av Libre Comercio #135 Parque Ind. STA F, III Silao, 0000, Guanajuato, Mexico	Management, Quality Assurance, Purchasing, Design Engineering, Human Resources, Document Control, Manufacturing, Quality Control, Receiving, Storage, Shipping